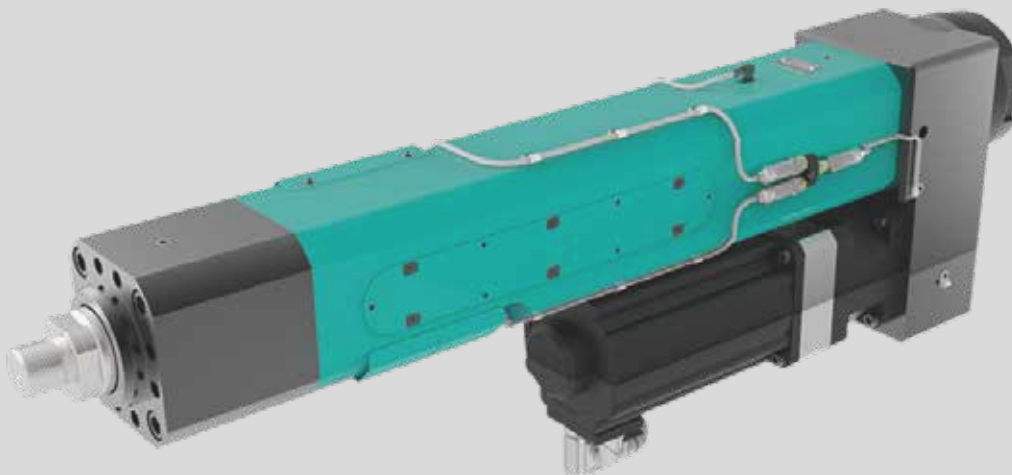


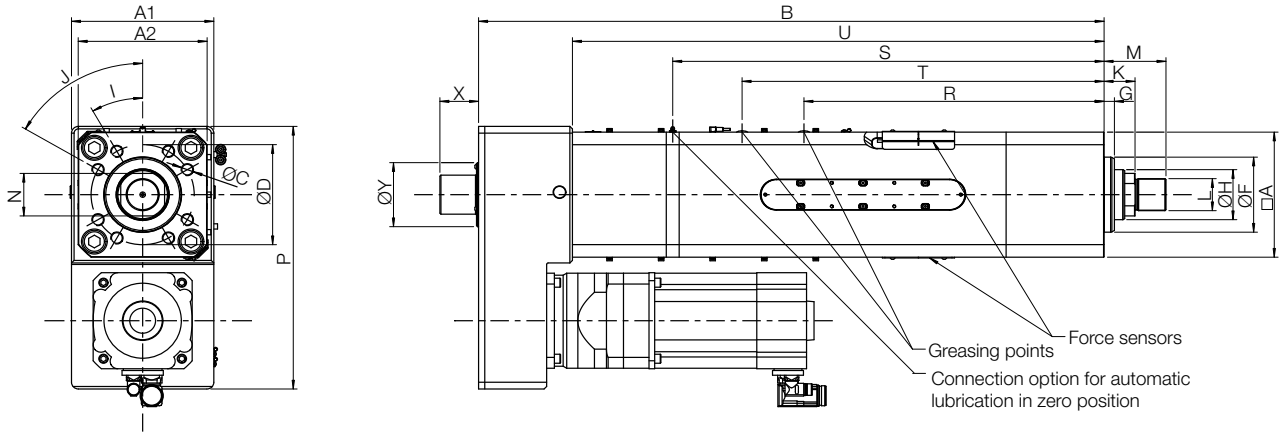
# TOX®-ElectricDrive Type EPMK

Data sheet 40.20  
2022/04



# TOX<sup>®</sup>-Electric Power Module

## Type EPMK 300 – 1000 kN



### Dimensions and weights

Type	Stroke mm	Max. Nominal force kN	Weight approx. kg
EPMK 300.030.300	300	300	448
EPMK 400.030.300	300	400	480
EPMK 500.030.300	300	500	830
EPMK 700.030.300	300	700	1008
EPMK 1000.030.300	300	1000	1172

Type	A	A1	A2	B	C	D	F <sub>17</sub>	G	H	I	J	K <sup>1)</sup>	L	M <sup>1)</sup>	N <sup>1)</sup>	P	R	S	T	U	V <sub>96</sub>	W	X	Y
EPMK 300.030.300	250	276	250	1218	8xM24x40	200	150	20	100	30°	60°	60	M64x2	120	85	525	582	836.5	702	1031	-	-	60	114
EPMK 400.030.300	250	276	250	1260	8xM24x40	200	150	20	100	30°	60°	60	M64x2	120	85	525	432	801.5	552	1074	-	-	60	114
EPMK 500.030.300	315	330	321	1435	8xM24x48	250	200	20	125	30°	60°	60	M64x2	120	100	610	537	946.5	657	1243	-	-	80	110
EPMK 700.030.300	315	330	321	1651	12xM24x48	250	200	20	150	30°	60°	60	M80x2	140	125	610	622	1066.5	742	1459	-	-	80	110
EPMK 1000.030.300	340	355	340	1693	12xM24x48	250	200	20	150	30°	60°	60	M80x2	140	125	695	622	1091.5	742	1456	-	-	80	110

<sup>1)</sup> Dimension refers to reference position of drive. Zero position is reference position + 3 mm.

Dimensions in mm

Specifications EPMK	300.030.300	400.030.300	500.030.300	700.030.300	1000.030.300
<b>Mechanical</b>					
Nominal pressing force	300 kN	400 kN	500 kN	700 kN	1000 kN
Nominal pulling force	300 kN	400 kN	500 kN	700 kN	500 kN
Stroke <sup>1)</sup>	300 mm	300 mm	300 mm	300 mm	300 mm
Max. speed <sup>1)</sup>	90 mm/s	75 mm/s	65 mm/s	48 mm/s	50 mm/s
Distance repeatability <sup>2)</sup>	< ± 0.01 mm				
Max. tool weight without brake <sup>4)</sup>	150 kg	150 kg	150 kg	150 kg	150 kg
with safety brake/motor holding brake <sup>5)</sup>	2000 kg	2000 kg	2000 kg	2000 kg	2000 kg
<b>Sensors</b>					
Force transducer measuring range <sup>3)</sup>	15 – 300 kN	20 – 400 kN	25 – 500 kN	35 – 700 kN	50 – 1000 kN
Accuracy	< +/- 0.5 % of rated force, pressing				< +/- 1.0 % of rated force, pressing
Resolver	■	■	■	■	■
Resolution (theoretically)	0.0015 mm	0.0015 mm	0.0015 mm	0.0015 mm	0.0025 mm
<b>Electrical</b>					
Protection class	Drive IP54 (as component)				
Mains supply	see data sheet 40.18 System & Components				
Climatic conditions	+ 10° to + 40° C, from 40° C performance loss, max. 55° C; air moisture < 75 %, without condensation				
Design	–	–	Motor with fan	Motor with fan	Motor with water cooling

<sup>1)</sup> Specials on request (colour, stroke, speed, ...)

<sup>2)</sup> In thermal transient condition

<sup>3)</sup> Recommended operating range 5 – 100 %

<sup>4)</sup> For higher weights, the tool can sink in de-energized condition

<sup>5)</sup> Higher tool weights on request

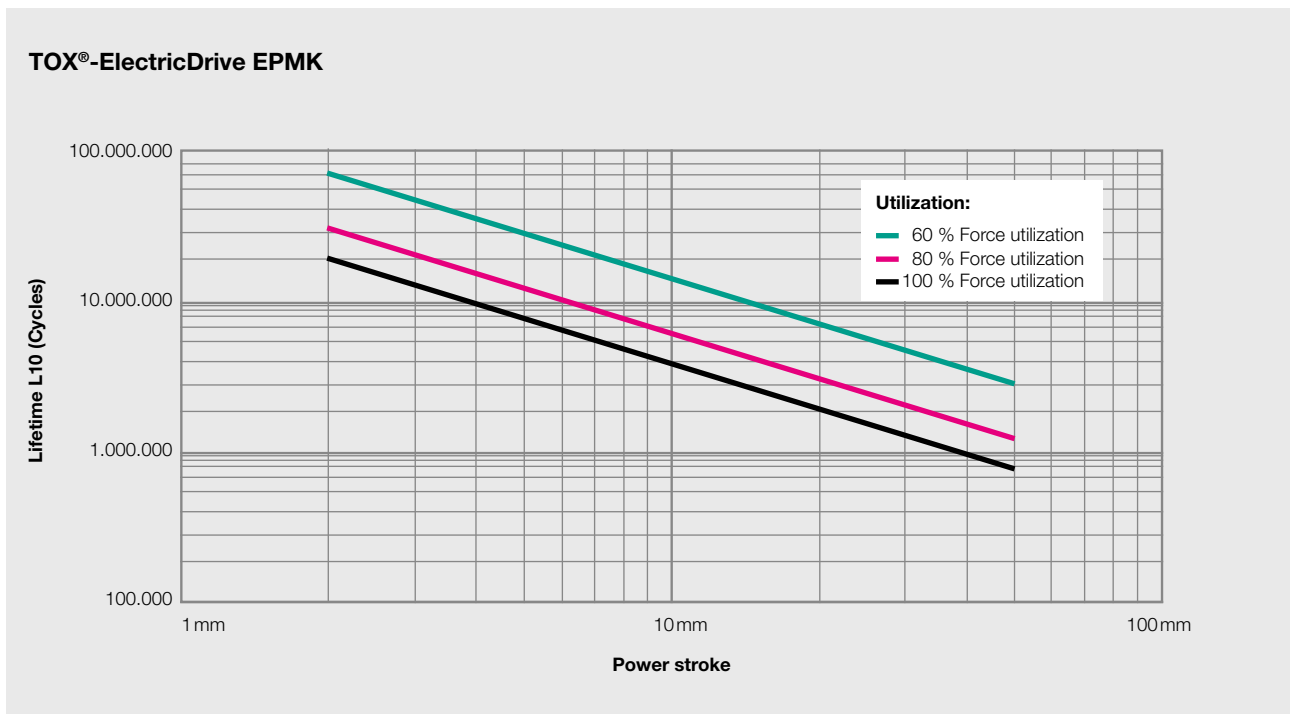
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## Lifetime L10

The lifetime L10 is a complex calculation. The following factors influence the lifetime L10, in some cases considerably:

- Rate of force application
- Powerstroke
- Punching impact
- Application
- Revolutions per minute

### Schematic illustration of the lifetime L10



We are happy to carry out the lifetime calculation for your application. Just ask us!